



**Professional for  
ventilation duct and sheet metal machines**



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**VENTILATION DUCT  
SHEET-METAL MACHINERY EQUIPMENT**

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# Spiral duct forming machine MYTF-1500

螺旋风管机



## Performance Features 性能特点

- 1, patented mold, easy to adjust, and has its own patent, replace the mold more trouble and save the province of materials
- 2, high-speed synchronous cutting system
- 3, PLC control
- 4, can be on-site construction
- 5, can be adjusted
- 6, high-quality products, high-quality services
- 7, the system can handle galvanized sheet, aluminum
- 8, automatic roll out of equipment
- 9, can produce a variety of different diameter spiral tube.

## Specifications

Diameter range	80-1500	Motor power	5.5kw
Thickness range	0.4-1.2	Cutting system	saw blade cutting
Strip width	137mm	Weight	1780kg
Production speed	38m/mim	Size	3400x2070x2720mm
Lock seam	outside tube on the inside		



# Spiral duct forming machine MYTF-1602

螺旋风管机



## Performance Features 性能特点

Spiral Tube former 1602 is professional for making straight round duct.

It can greatly increase the production efficiency. It is working combine with round pipe elbow making machine, Seam welding machine, Angle iron round rolling machine and Three roller bending machine can making any type round duct easily. The frame adopts full steel welding structure with enough hardness and rigidity. It also has been heated processed and highly frequently vibrated. Adopting floor boring-milling machine for guaranteeing the precision



### Specifications

Diameter range	80-1600	Weight	2900kg
Thickness range	0.4-1.3	Size	2000mmx1700mmx1450mm
Strip width	137mm		
Production speed	80m/mim		
Motor power	11.25kw		
Corrugations	Either one or two beads		
Lockseam	Outside tube, on the inside on request		
Cutting system	The patented flying system		

# Aluminum duct forming machine MFD-600

铝箔软管机



## Performance Features 性能特点

Insulated flexible duct machine is specially for producing aluminum flexible ducts / tubes / pipes with aluminum foil or metallized polyester film and steel wire, for those places where extension, bending and distorting connections are needed. The finished ducts can be insulated with glasswool or rockwool used in the HVAC system..Except for aluminum foil as the main material for this flexible duct, other materials such as PVC, PET, special fabric, fiberglass woven cloth, etc. We have special machines for each kind.

### Specifications

Diameter range	80-600mm
Thickness range	Metalized PET film 0.012mm thick, 35-50mm wide
	Pure aluminum foil 0.025~0.035mm thick, 35-50mm wide
	Steel wire $\Phi$ 0.8-1.4mm
Finished duct	Max. air flux 30m/s
Production speed	35m/mim
Motor power	1.5kw
Size	2200 x 820 x 1550mm



# Oval duct forming machine

# MYN-3100



## 铝箔软管机

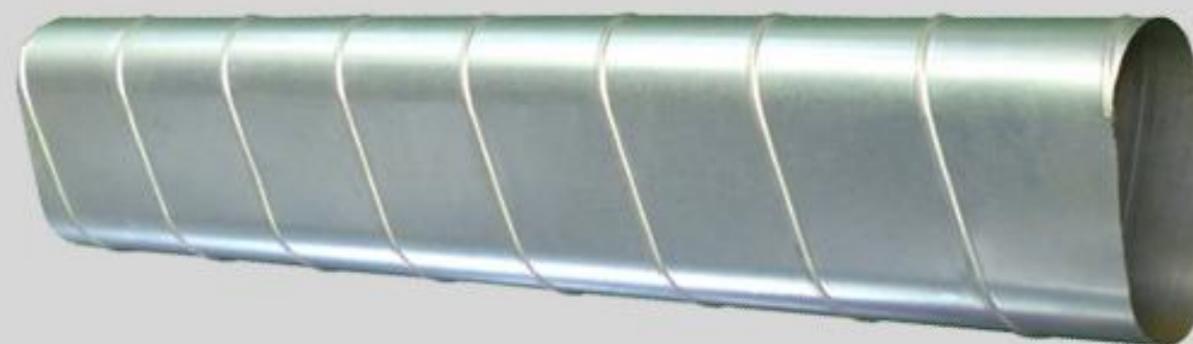
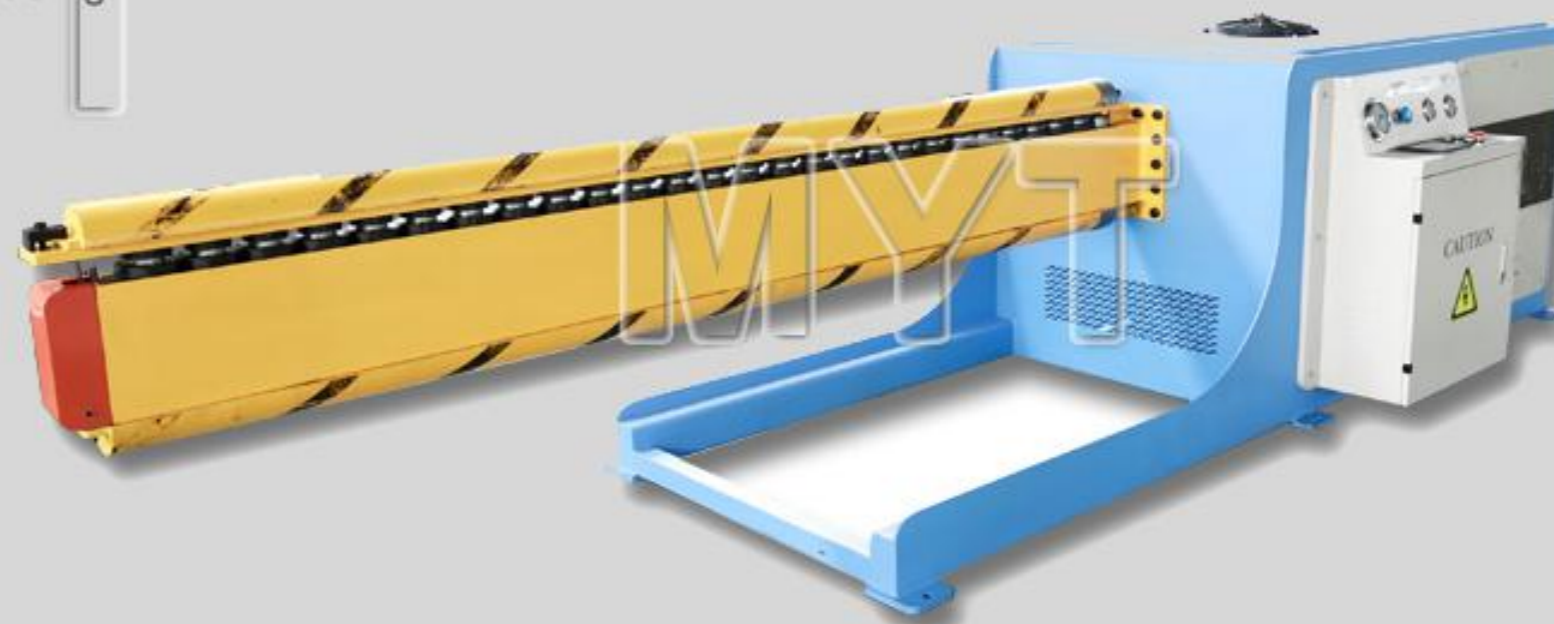
### Performance Features 性能特点

Oval duct forming machine can make a spiral pipe into elliptical pipe.

With PLC controller and LCD operation panel, it can keep all parameters and calculate automatically so that it can be used quickly during using.

### Specifications

Tube length	3100mm
Thickness	0.4-1.2mm
Min Dia	330mm
Tray details	50, 100, 200, 300, 400, 500
Motor power	18.5kw
Weight	2720kg
Size	5630 x 1250 x 1130 mm



# Elbow making machine

弯头机

## MYWT-1000



### Performance Features 性能特点

Duct elbow machine is professional for making round duct elbow. It can greatly increase the production efficiency. This machine combine with our Spiral tube forming machine, Seam welding machine, Angle iron round rolling machine and Three roller bending machine can making any type round duct easily. The frame adopts full steel welding structure with enough hardness and rigidity. It also has been heated processed and highly frequently vibrated.

Adopting floor boring-milling machine for guaranteeing the precision

#### Specifications

Dia range	100-1000mm
Thickness	1.2mm
Motor power	3kw
Weight	600kg
Size	2100X820X890mm



## ELECTRIC SEAM CLOSING MACHINE

电动合缝机

## SEAM CLOSING TOOL

无铆钉机



### Performance Features 性能特点

#### Main Features

- 1) Small and portable machine.
- 2) Only one person can operate, it don't need a lot of people to operate.
- 3) Suitable for the HVAC duct production requirements.
- 4) The machine is widely used, and one machine can be used for many years.
- 5) Suitable for 0.5-1.2mm galvanized steel, can be successful at one time.



### Performance Features 性能特点

#### Main Features

- 1) Small and portable machine.
- 2) Only one person can operate, it don't need a lot of people to operate.
- 3) Suitable for two or more metal sheets connection.
- 4) The machine is widely used, and one machine can be used for many years.
- 5) Suitable for 0.8-3.5mm galvanized steel, can be successful at one time. at one time.

